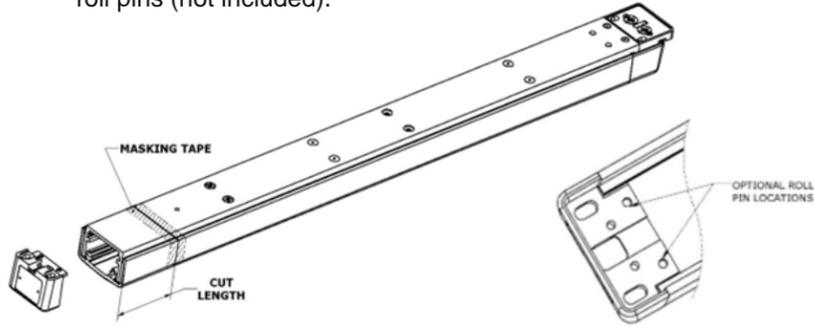


Bar Cutoff Instruction:

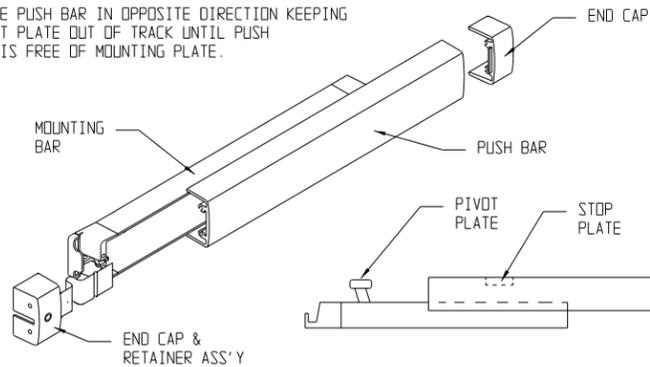
1. Remove push bar.
2. Tap mounting cap off hinge end of bar using a mallet or punch.
3. Re-install push bar, collapse, and tape down in area of cut-off.
4. Mark cut length on tape, see cutting guide on website for calculation.
5. Saw off excess, remove tape and deburr.
6. Tap mounting cap into bar using a soft mallet to protect finish.
7. Continue to installation instructions.

NOTE: Roll pin connection is optional; if desired, drill 1/8" holes thru bar using mounting cap as a guide, then install 1/8"Ø X 3/8"L roll pins (not included).



SEPARATING PUSH BAR AND MOUNTING BAR PROCEDURE

1. REMOVE BOTH END CAPS. THE RETAINER IS ATTACHED TO THE NOSE END CAP.
2. SLIDE PUSH BAR TOWARD HINGE SIDE OF DOOR.
3. CONTINUE TO SLIDE THE PUSH BAR PAST THE PIVOT PLATE THAT RIDES IN PUSH BAR TRACK.
4. SLIDE PUSH BAR IN OPPOSITE DIRECTION KEEPING PIVOT PLATE OUT OF TRACK UNTIL PUSH BAR IS FREE OF MOUNTING PLATE.

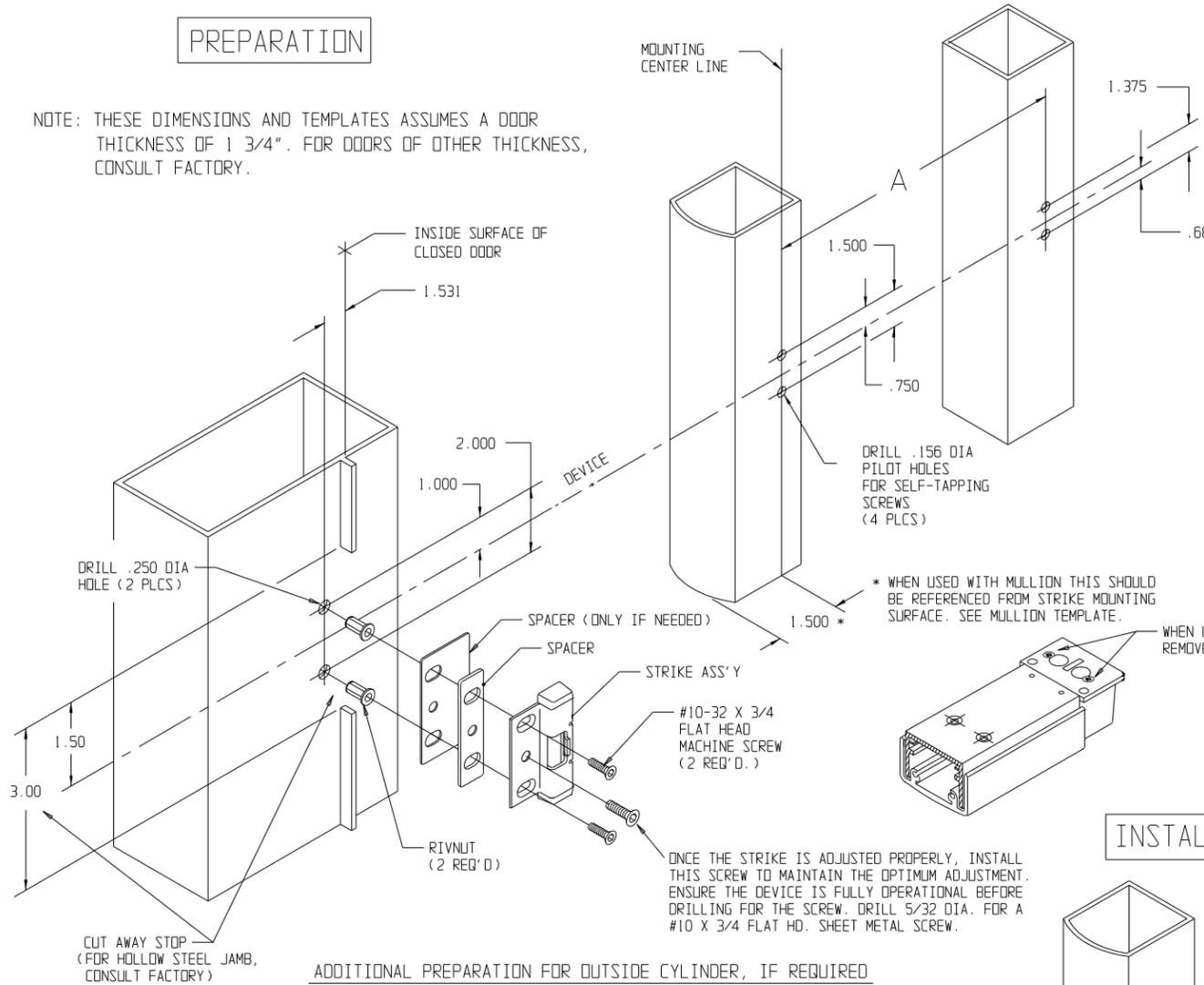


INSTALLING PUSH BAR TO MOUNTING BAR

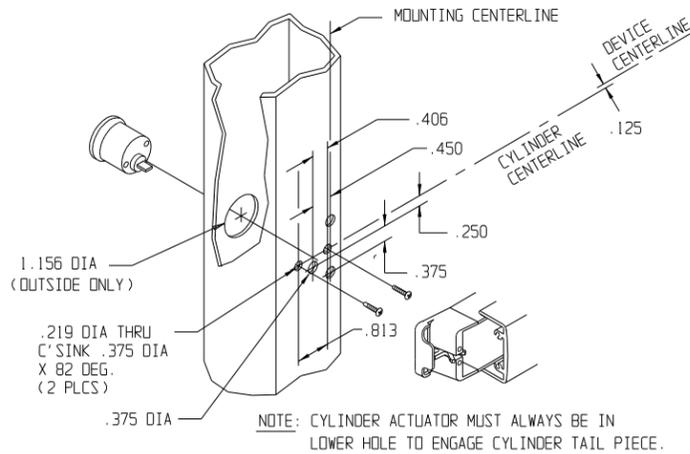
1. WITH PUSH BAR IN HAND AND MOUNTING BAR ATTACHED TO DOOR, FIND STOP PLATE STAKED INTO PUSH BAR. (THIS PLATE IS ON THE LATCH END OF ASSEMBLED UNIT). SLIDE THE PIVOT PLATE NEAREST HINGE INTO TRACK OF PUSH BAR UNTIL SECOND PIVOT PLATE IS EXPOSED. INSERT PIVOT PLATE INTO TRACK ON PUSH BAR AND SLIDE IN OPPOSITE DIRECTION UNTIL PUSH BAR AND MOUNTING BAR ALIGN.

PREPARATION

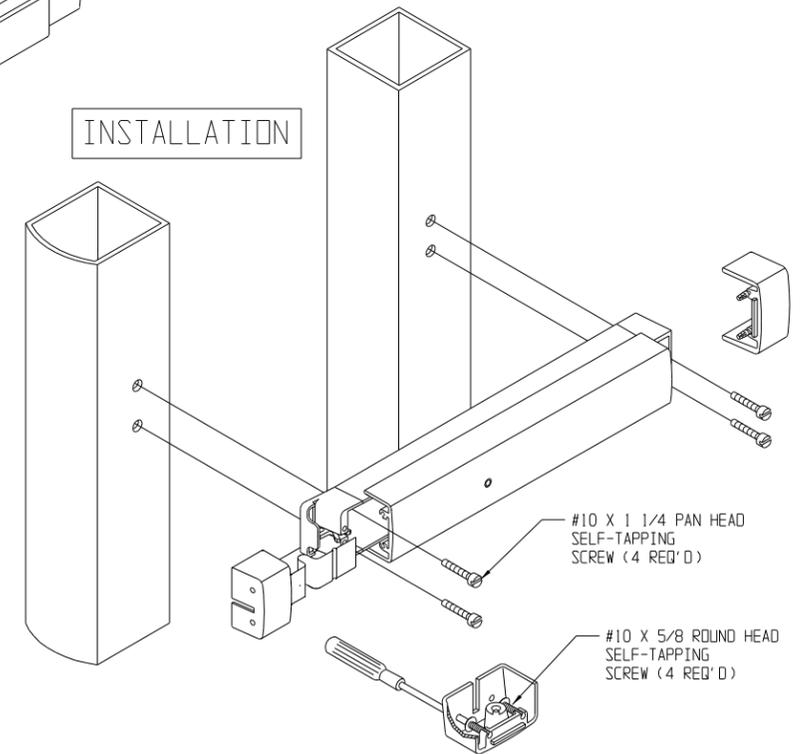
NOTE: THESE DIMENSIONS AND TEMPLATES ASSUMES A DOOR THICKNESS OF 1 3/4". FOR DOORS OF OTHER THICKNESS, CONSULT FACTORY.



ADDITIONAL PREPARATION FOR OUTSIDE CYLINDER, IF REQUIRED



INSTALLATION



PRODUCT MUST BE INSTALLED ACCORDING TO ALL APPLICABLE BUILDING AND LIFE SAFETY CODES

METRIC EQUIVALENTS					
INCHES	MM	INCHES	MM	INCHES	MM
.125	3,17	1.375	34,93	36	914,40
.219	5,56	1.500	38,10	38.88	987,55
.250	6,35	1.531	38,89	42	1066,80
.375	9,53	2.000	50,80	44.88	1139,95
.406	10,31	3.000	76,20	48	1219,20
.687	17,45	3.6	91,44	1/16	1,59
.750	19,05	4.125	104,78	3/16	4,75
.813	20,65	26.88	682,75	5/8	15,88
1.000	25,40	30	762,00	1 1/8	28,58
1.156	29,36	32.88	835,15		

INSTALLATION INSTRUCTIONS

1. CRIMP ALL RIVNUTS IN STILE AND JAMB ACCORDING TO INSTRUCTIONS WITH RIVNUT TOOL. SKIP INSTRUCTIONS 2 & 3 IF CYLINDER IS NOT USED.
2. INSTALL CYLINDER, USING SCREWS SUPPLIED WITH CYLINDER.
3. INSTALL MOUNTING BAR (IF CYLINDER IS USED, BE SURE THAT TAILPIECE PROTRUDES 3/16 INCH TO ENGAGE CYLINDER PROPERLY)
4. INSTALL PUSH BAR TO MOUNTING BAR. (SEE INSTRUCTIONS LOWER LEFT HAND CORNER)
5. INSTALL END CAPS.
6. INSTALL STRIKE AND STRIKE PLUG. USE ENOUGH SPACERS SO THAT STRIKE CLEARS END CAP BY 1/16".



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Rev. 15

8800 RIM EXIT DEVICE FOR ALUMINUM DOOR

INSTALLATION INSTRUCTIONS